



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3011
Job Sheet 179148



Part No: 646.3011

Job Qty: 16 ea

Part Name: RH Half



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C SHEETS 2,6,7 IPP REV:A NEW ISSUE 13/01/14 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea			0.00	0.00	Start Up Machining-1		✓ 2018-06-30
100	Bandsaw	16 pcs			0.00	0.17	Bandsaw1		✓ 2018-06-30
110	CNC Vertical Machining	16 pcs			0.18	12.80	HAAS1-1		✓ 2018-06-30
120	QC	16 pcs			0.00	0.00	QC1		✓ 2018-06-30
130	QC	16 pcs			0.00	0.00	QC8 Machining-1		✓ 18/07/03
140	Outsource	16 pcs					ATG001-VC	5	✓ 18-7-3
150	Packaging	16 pcs			0.00	0.00	Packaging2		✓ 18-07-13
155	QC	16 pcs			0.00	0.00	QC5		38
180	Packaging	16 pcs			0.00	0.00	Packaging3-1		✓ 10/10/18
190	QC21-SA	16 Ea			0.00	0.00	QC21		✓ 27 2018

Part Op 100 - Cut Blank at 9.700"

Descriptions: 110 - 1-Machine per folio FB158

120 - Inspect on CMM as per folio CMM029.

140 - Issue P/O to ATG : 20040324 Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6B6.000X0.250	7075-T6 Bar 6.000" X 0.250"	12.9440 ft (.809 ea)	90-Start up Operation	

5066609

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6B6.000X0.250	13	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	RH Half	0.250inches ± 0.005	0.255 0.245		
2	RH Half	0.109inches ± 0.005	0.114 0.104		
3	RH Half	0.200inches ± 0.005	0.205 0.195		
4	RH Half	0.050inches ± 0.005	0.055		

				0.045	
5	RH Half	9.536inches	± 0.005	9.541	
				9.531	
6	RH Half	0.209inches	$+ 0.005$ $- 0.001$	0.214 0.208	Diameter
7	RH Half	0.177inches	$+ 0.005$ $- 0.001$	0.182 0.176	Diameter
8	RH Half	0.250inches	± 0.005	0.255 0.245	
9	RH Half	0.625inches	± 0.005	0.630 0.620	

Plex 6/14/18 10:53 AM Dart.lajeunesse.marie



Container No: S088595



Part: 646.3011

Job No: 179148

Serial No/Batch: S088595

Revision:

Inspector:

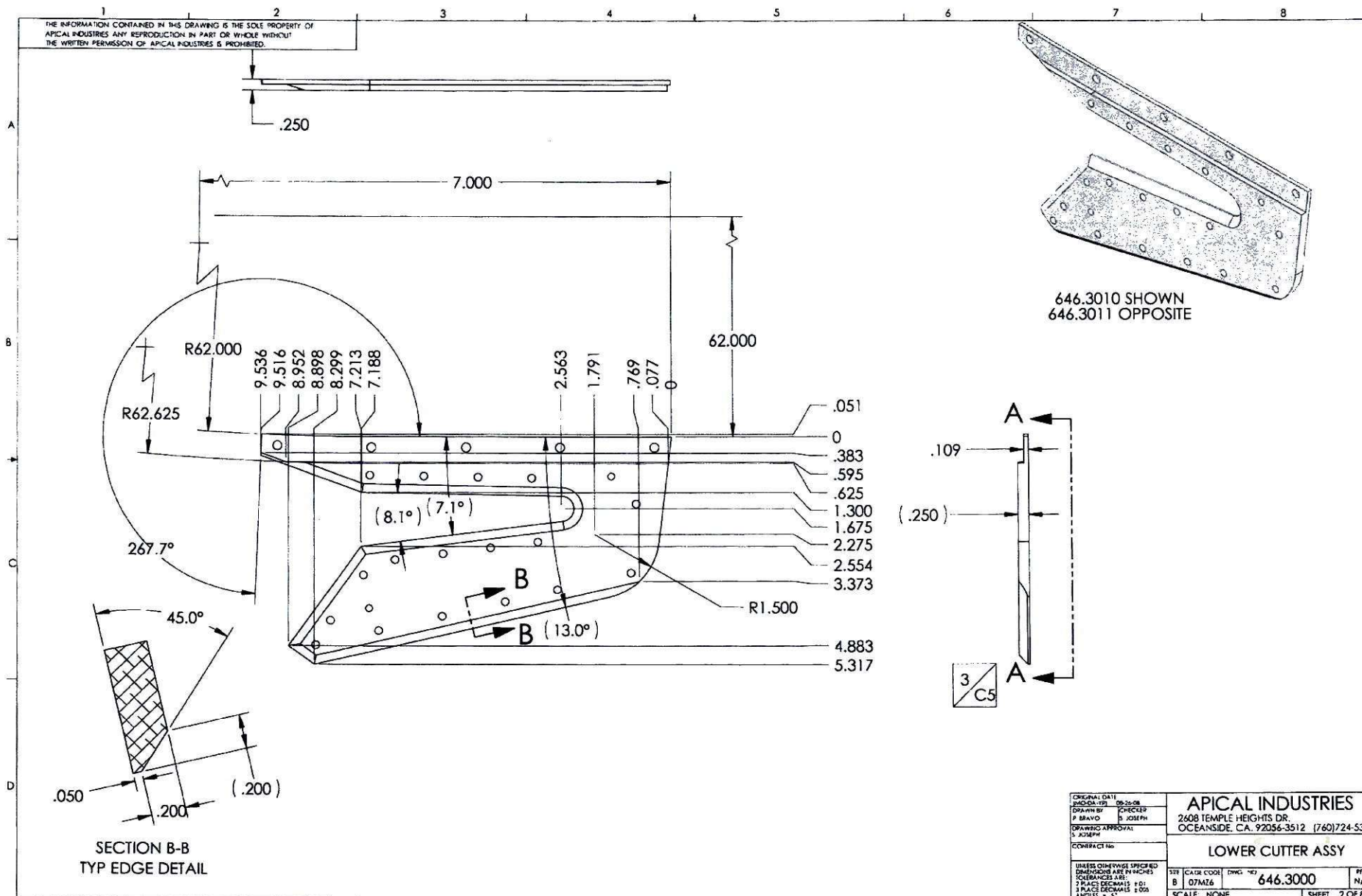
Exp Date:

Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/30/18

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ORIGINAL DATE 24-04-1991 09:25:08		APICAL INDUSTRIES	
DRAWN BY P. BRAVO	CHECKED S. JOSEPH	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL S. JOSEPH		LOWER CUTTER ASSY	
CONTRACT NO.		ITEM CODE B 07M26	REV N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		SCALE: NONE	SHEET 2 OF 8



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040384**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040384

PO Date: 7/3/18

Due Date: 7/17/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171978	646.3010	LH Half Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	-	7/17/18	8 pcs	0 pcs	8 pcs	\$15.75/pcs	\$126.00
2	179148	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	-	7/17/18	8 pcs	0 pcs	8 pcs	\$15.75/pcs	\$126.00
3	177202	D4703-043	Lock Pin Base Issue P/O to ATG: HARD ANODIZE COLOR BLACK, As Per Dwg D4703	Firmed	-	7/17/18	16 pcs	0 pcs	16 pcs	\$9.50/pcs	\$152.00

Grand Total: \$404.00

Order Notes

CE.



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915556

Date: 13-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Haw' esbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.			
8 ea	Part: 646.3010 LH Half Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23415	PO: PO040384	Rev: NC Line: 1
8 ea	Part: 646.3011 RH Half Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23416	PO: PO040384	Rev: NC Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>13/2/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> 18.07.13 A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			